

WOOD FINISHES

WOOD STAINS

Product Highlights

- Specially formulated high quality solvent based stains
- Available in a range of 16 natural stains
- Enhances the natural beauty of wood grains
- Fast drying



TECHNICAL SPECIFICATIONS

| Stains | Pack Size | Drying Time |
|---------------------|----------------------|-------------|
| 16 shades available | 100 ml, 1 Ltr, 5 Ltr | 15 -30 Min |

THINNER

Product Highlights

- Thinners are used in NC and Melamine finishes for dilution and ease of application
- Thinners evaporate after drying of finishes
- Excellent blending properties
- Specific Thinners are available for specific finishes



Application Instructions

- Use only recommended Thinners for best results
- NC Thinners for NC lacquer
- Multipurpose (MP) Thinner for Melamine and Melamine NY

Pack Sizes

NC Thinner: 1 Ltr, 5 Ltr, 20 Ltr, 200 Ltr

MP Thinner: 1 Ltr, 5 L, 20 Ltr

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SEALERS

Product Highlights

- Sealers are used for sealing the wood to provide an adherent base for topcoats
- It stops the absorption of succeeding coats and helps in providing a uniform leveled finish
- It also provides a convenient barrier between the stains and the finishing coat



Application Instructions

- Use product specific Sealers only
- Melamine Sealer for Melamine Finish, thin with 20 – 25% MP Thinner
- NC Sealer for NC Finish and thin with NC Thinner in a ratio of 1 (sealer) : 2 (thinner) max

TECHNICAL SPECIFICATIONS

| Melamine Series | Viscosity at 25° C (Seconds) | Pack Size | Drying Time |
|--------------------|------------------------------|-----------------------|-----------------|
| Melamine Sealer | 70 - 90 Second | 1 Ltr, 4 Ltr, 20 Ltr | 2 - 3 Hours |
| NY Melamine Sealer | 80 -120 Second | 500 ml, 1 Ltr, 4 Ltr, | 15 - 60 Minutes |
| NC Sealer | 60 - 100 Poise | 20 Ltr | |

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CHARMWOOD

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MELAMINE PREMIUM (Regular and Non Yellowing)

Product Highlights

- A two pack premium finish system
- Tough durable long lasting clear finish
- Good resistance to heat & common household spills such as tea, coffee etc.
- Recoatable
- Excellent Water Resistance
- Excellent Gloss Retention
- Suitable for surfaces exposed to high wear and tear such as interiors, household, office and Institutional furniture.
- NY grade Melamine exhibits excellent non yellowing characteristics



Application Instructions

- Hardeners should be mixed at the time of application
- Mix Base and Hardener in 9: 1 ratio and thin with 20 - 25 % Multipurpose (MP) Thinner for application

TECHNICAL SPECIFICATIONS

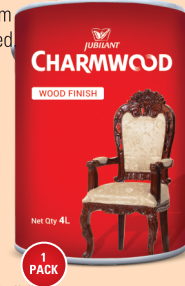
| Melamine Series | Viscosity at 25° C (Seconds) | Pack Size | Drying Time | Coverage | Gloss/Sheen at 60° |
|--------------------|------------------------------|----------------------------|-------------|------------|--------------------|
| Melamine - Matt | 80 - 100 | 1 Ltr, 4 Ltr, 20 Ltr | 4 - 6 Hours | 7 - 9 | 9 - 13 |
| Melamine - Glossy | 70 - 90 | | | Sq.M/Ltr | 90 minimum |
| Melamine - Satin | 80 - 100 | | 2 - 3 Hours | per coat | 24 - 30 |
| Melamine - Sealer | 70 - 90 | | (70 - 75 | N / A | |
| NY Melamine Matt | 80 - 100 | | Sq.Ft/ Ltr | 15 - 19 | |
| NY Melamine Glossy | 65 - 85 | | per coat | 90 minimum | |
| NY Melamine Sealer | 80 - 120 | 2 - 3 Hours | by spray) | N / A | |

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NC FINISH

Product Highlights

- Nitrocellulose based lacquer, single pack system
- Easy to apply, no hardener addition is required
- Dries quickly
- Offers smooth and reasonably tough finish
- Recoatable
- Suitable for wooden floor, interior wooden furniture



Application Instructions

- Thin with NC thinner before application
- 1 (Base) : 3 (Thinner) for NC Gloss HB (High Build)
- 10% for NC Glossy
- 10 – 15% for NC Satin
- Precat version does not require Thinner
- Can be applied by spray, rag or brush

TECHNICAL SPECIFICATIONS

| NC Finish | Viscosity at 25° C (Seconds) | Pack Size | Drying Time | Coverage | Gloss/Sheen at 60° |
|----------------------|------------------------------|------------------------------------|--------------------|--|--------------------|
| NC Sealer | 60 - 100 Poise | 500 ml, 1 Ltr, 4 Ltr, 20 Ltr | 15 - 60 Minutes | 14 - 16 Sq.M/ Ltr per coat (160 - 180 Sq.Ft/Ltr per coat by spray) | N / A |
| NC Glossy (HB) | 45 - 65 Poise | 1 Ltr, 4 Ltr, 20 Ltr | 2 - 3 Hours | 7 - 9 Sq.M/Ltr per coat (60 - 65 Sq.Ft/ Ltr per coat by spray) | 90 min. |
| NC Glossy | 20 - 35 Sec | | | | 80 min. |
| NC Satin | 25 - 35 Sec | | | | 5 - 12 |
| E.G. Lacquer | 25 - 35 Sec | | | | 27 - 37 |
| Zero Sheen NC Finish | 16 - 22 Sec | | | | 6 max. |

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PU ALKYD

Product Highlights

- A single pack alkyd based system
- User friendly DIY application
- Offers good resistance to water spillage
- Offers good coverage
- Excellent gloss retention properties
- Ideal for low end finishing jobs and for furniture exposed to wear and tear



Application Instructions

- Can be applied by spray, rag or brush
- Use 20% thinner for application

TECHNICAL SPECIFICATIONS

| PU Alkyd | Viscosity at 25° C (Seconds) | Pack Size | Drying Time | Coverage | Gloss/Sheen at 60° |
|----------|------------------------------|---|-------------|--|--------------------|
| Woody | 45 - 70 | 200 ml, 500 ml, 1Ltr, 4 Ltr, 20 Ltr | 36 Hours | 7 - 9 Sq.M/Ltr per coat (70 - 65 Sq.Ft/ Ltr per coat by spray) | 85 min. |